



**SMITHERS**  
QUALITY ASSESSMENTS

## CERTIFICATE OF APPROVAL

This is to Certify that the Quality Management System of:

**ARaymond Manufacturing Center North America,  
Inc.**

3091 Research Drive Rochester Hills, MI 48309, USA

USI: LLPFRE

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has been assessed and approved by Smithers Quality Assessments, Inc., to  
the following Quality management system standards and requirements:

### **IATF 16949:2016 with Product Design**

The Quality Management System is Applicable to:

Design, manufacture and assembly of fasteners and fastening systems.

Approval Certificate Number: 10.319.1

Current Certificate: June 12, 2024

IATF Certificate Number: 0523009

Certificate Expires: June 11, 2027



*The use of the accreditation mark indicates  
accreditation in respect of those activities  
covered by the above certificate number.*



on behalf of SQA - J. Michael Hochschwender, CEO

The approval is subject to the company maintaining its system to the required standards which will be monitored by  
Smithers Quality Assessments, Inc., 121 S. Main St. Suite 300, Akron, Ohio, 44308, USA



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## APPENDIX A

Approval Certificate Number: 10.319.1

IATF Certificate Number: 0523009

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**SMITHERS QUALITY ASSESSMENTS, INC.**

### Site:

ARaymond Manufacturing Center North America, Inc.

3091 Research Drive

Rochester Hills, MI 48309, USA

USI: LLPFRE

Scope of Activities: Design, manufacture and assembly of fasteners and fastening systems.

### Supporting Location(s):

A. Raymond Services North America, LLC

2474 Devondale

Rochester Hills, MI 48309, USA

USI: 6R3L32

Scope of Activities: Purchasing, Information Technologies, Product Design, Contract Review, Sales, Supplier Management

ARaymond Manufacturing Center North America, Inc

3011 Research Drive

Rochester Hills, MI 48309, USA

USI: TS35W5

Scope of Activities: Customer Service, Distribution, Warehousing

**Applicable Standard: IATF 16949:2016 with Product Design**

*This appendix applies only to those sites listed above. As other sites are assessed and approved, or as sites already approved are removed from active services, this appendix will be amended to show the current status.*

Sites not listed on this appendix shall not be viewed as approved.

